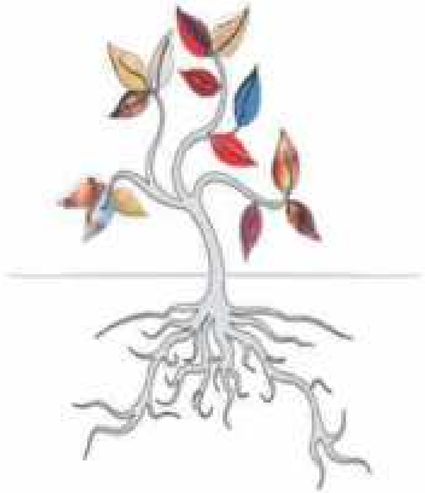
Royal Classic Mills

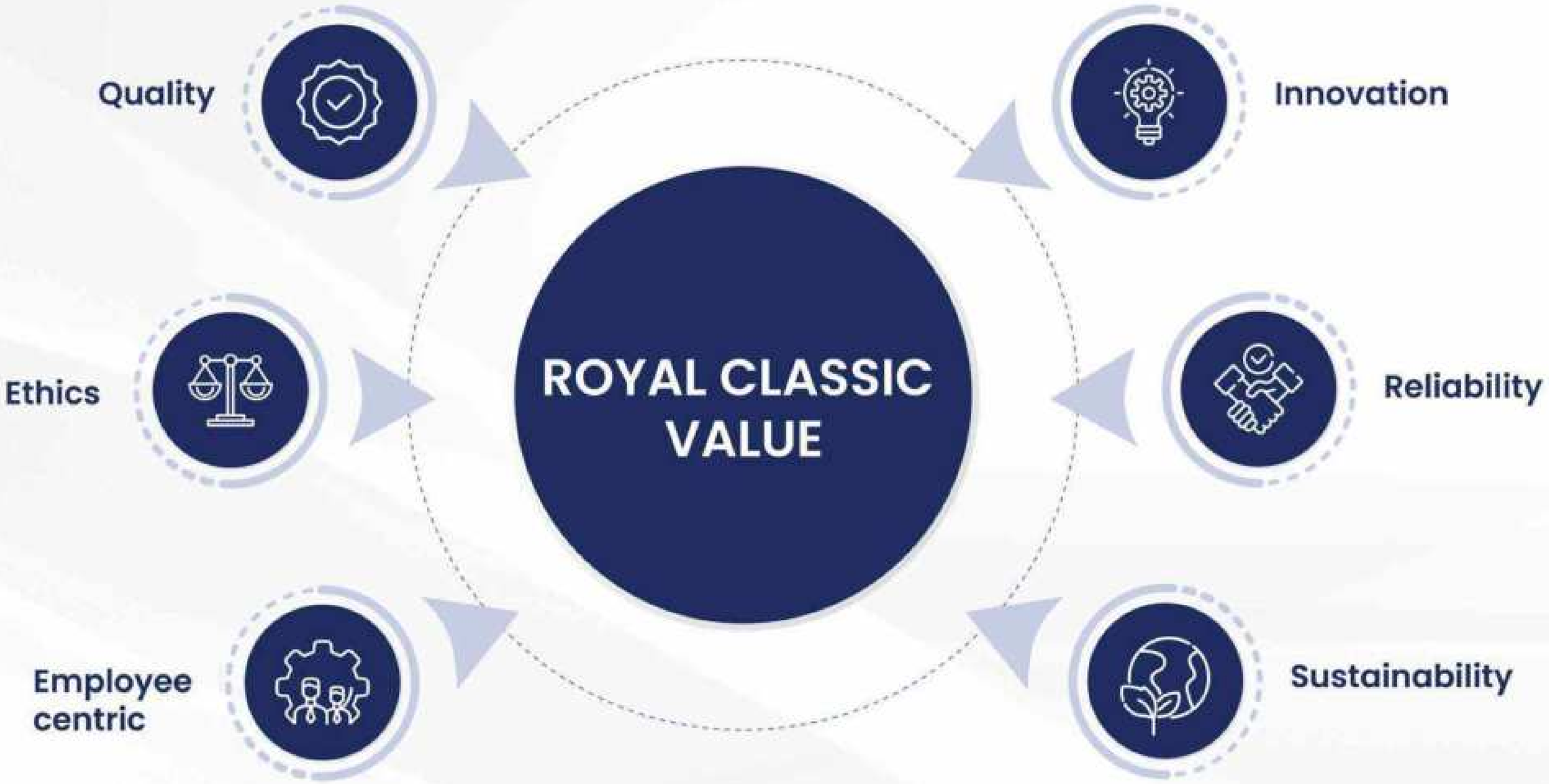
Nature made it simple.
To grow you need a strong foundation.
The tree that last is the one that has strong roots.

(A philosophy shared by Royal Classic Groups since its inception).



OUR COMPANY

- The Royal Classic Mills is a vertically integrated textile firm that has been formed with a simple and straightforward aim – to provide quality clothing. With a **30-year-old legacy**, RCG has set its own Spinning, Knitting, Yarn/Fabric dyeing, Rotary printing, Finishing and garmenting infrastructure to maintain the quality of clothing.
- With more than **6000 trained employees** working for and with the company, Royal Classic Mills makes sure that every piece of merchandise produced is nothing less than perfect. As we keep upgrading our technologies, we ensure that our trained personnel also adapt to the advancements and join hands to reach our goal of delighting customers every time they visit a store or possess merchandise.
- The Royal Classic Mills, A **120 Million US$ Size**. 100% vertically integrated textile major has been at the forefront of quality and innovation since its inception three decades ago. It has its customers across the world.


Quality
Innovation
ROYAL CLASSIC VALUE
Ethics
Reliability
Employee centric
Sustainability

ROYAL CLASSIC VISION

Established Date
1994

CEO
Chairman:
Gopalakrishnan .R
Managing Director:
Sivaram .TR

Buisness Field
Manufacture & Export
(Specialized in
Knitted Products)

Employees
6,000 Persons

Contact
Tel : 421 7170307
Mail : rcm@rcg.in
Web : www.rcg.in

Address
31, Puliymara Thottam,
Mangalam Road,
Tirupur - 641 604, India.

OUR JOURNEY

US$ 120 Million

US$ 50 Million

US$ 25 Million

2023	22 MW Solar power and garment capacity by 500 M/C in unit 6
2022	10 MW Wind power
2019	25 MW Wind power
2017	Garment (Unit - 7)
2016	20 MW Wind power
2014	Yarn Dyeing
2012	Garment (Unit - 6)
2008	Garment (Unit - 5)
2006	Spinning
2004	Rotary Printing
1997	Dyeing
1994	Knitting
1994	Incorporated to RCM
1990	Head Office

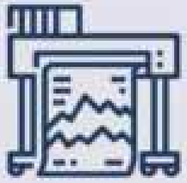
VERTICAL INFRASTRUCTURE SETUP

Our Infrastructure includes:

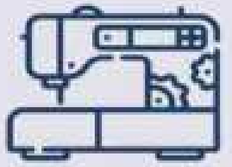
Spinning

Knitting

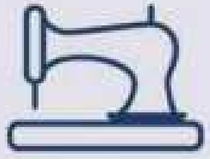
Dyeing



Printing

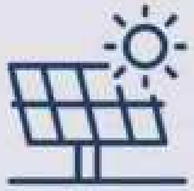


Embroidery



Sewing

Finishing



Solar Power

Wind Energy

CLIENTS

OLD NAVY

C&A

U.S. POLO ASSN.

GAP

JOCKEY

NAUTICA

TOM TAILOR

KOHL'S

FredMeyer

VANHEUSEN

celio*

next

REVENUE BY YEAR

Unit: Million US$

RESEARCH / DESIGN & DEVELOPMENT

Internal Resources

Sustainable
Time Saving
Cost Efficient

Trend Fair
Trend
Market Analysis / Intelligence

Fabric R&D
Fabric
Fabric Trend Forecast
Fabric Collections
Fabric Development

Style

Graphic
Washing
Seasonal Graphic Collection
& Graphic Design

In-House Pattern Making

Design
Trend Analysis

- Seasonal Collections
- Direct Communication with Customers Design Team
- Global Market Research (US and Europe)

3D Design

FIT TECH / CAD & SAMPLE MANUFACTURING / LABORATORY

Fit Tech

Royal Classic Fit tech team consists of garment technicians and designers with over 15 years of work experience. They possess the ability to proficiently and promptly handle fit issues with precision.

CAD & Sample Manufacturing

Room is equipped with a comprehensive system that enables us to achieve fast lead times, resulting in the production of innovative and high-quality products.

In-House Lab Certificate

RCM Laboratory with In-house Laboratory approval from GAP, Kohl's

Microsoft CLO

The Game Changer in Digitization

SPINNING AND KNITTING MILL

- Spinning has capacity to produce **14 MT of yarn/day** of Combed, Slub and novelty yarn.
- Knitting has the capacity to **produce 25 MT of fabric** ranging from jersey, jacquard, autostripes, etc.

Employee-Friendly

- Automated machinery has replaced challenging manual work.
- Moisture / Temperature control system

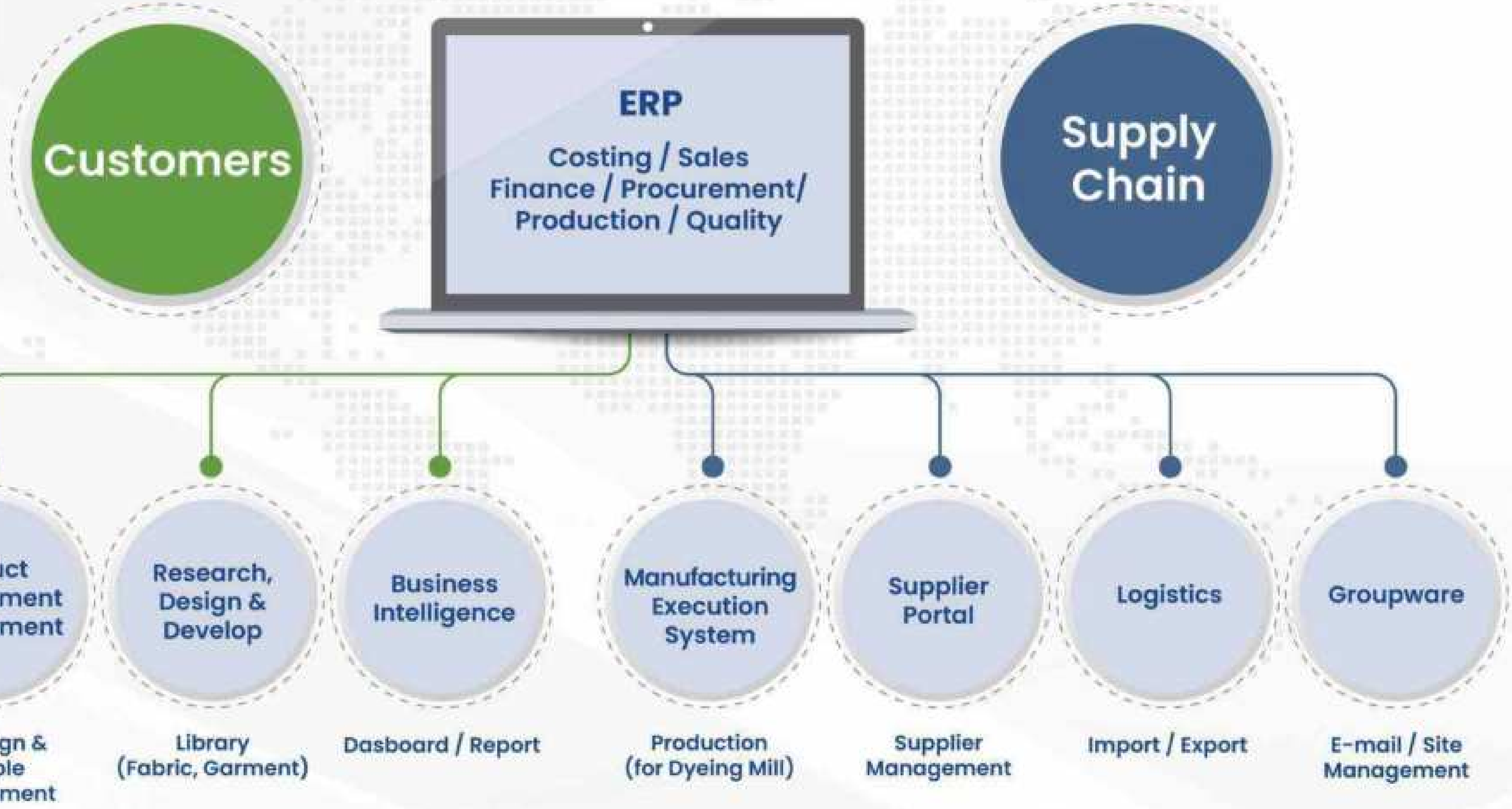
Eco-Friendly Operations

- 100% Green Energy

Cost Save

- Production Efficiency
- High Productivity

ERP AND DIGITIZATION PROJECT



AUTOMATED DYEING AND PRINTING MILL

Employee-Friendly Workplace

- Automated machinery has replaced the arduous manual labor, leading to improved efficiency and productivity.
- Temperature Control system

Enhanced Quality

- Automated Operations

Eco-Friendly Operations

- 100% Green Energy
- 100% Water Recycled
- Minimal Water and Chemical Consumption

Cost Save

- Production Efficiency
- High Productivity

SMART MANUFACTURING

Quality & Delivery

- 100% On Time Delivery
- Zero Defect

Plan for Capacity and Timeline

- 60 tons/day fabric capacity

Smart Manufacturing

- Totally Integrated Automation from Knitting to Dyeing & Finishing
- World's Best in Environmental, Social & Economical Performances
- Flexibility & Agility

Global Collaboration

- Established Global Team of Specialists
- Project Management Team

AUTOMATED DYEING PROCESS

Remote Management & Control

Production Optimization

Automation

Dyeing Mill

- Capacity: **1,500,000 Kg/ month**
- 100% Cotton Fabric
- Cotton Blended Fabric
- Synthetic

Printing Mill

- Capacity: **350,000 Kg/month**
- Printing Type: Reactive, Disperse, Pigment, Discharge and Sublimation
- Machine Type: Rotary, Flat

Yarn Dyeing

- Capacity: **400,000 Kg/ month**
- 100% Cotton Fabric
- Cotton Blended Fabric
- Synthetic

SMART GARMENT MANUFACTURING

- Automated Machine
- Facility Investments
- Space Efficiency
- Printing Mill
- Embroidery Mill
- Washing Mill

Real Time Management

- Flexible Line Set-up and Work Flow
- Easy to Manage Line Balance and Redistribute Resources

Right First Time

- Defective Garments Sent Right Back to Sewing Operators
- Flexible Inspection Process Placed In Between Operations
- Accurate Reproducibility
- Energy Conservation

QUALITY ASSURANCE

RCM's QA system and activities have been developed to systematically manage the quality of all products with an aim to satisfy our customer's requirements while producing best quality products.

STRATEGIES & MEASURES

- QA Manuals
- Standard Operating Procedure
- QA Manager's Workshop & Projects
- Internal Pre-Final Inspection
- Internal Factory Assessment
- Product Safety Control
- ERP System

INDUSTRIAL ENGINEERING

Our IE organization at each production unit leads to minimize waste and increase efficiency. Our ultimate goal is to satisfy our customers with best prices, by increasing productivity and reducing costs.

KEY ACTIVITIES

- Automated Production planning
- Cutting Room Automation
- Smart ERP and Production Management
- IE Project
- Line Leader Certification
- Line Balancing
- GSD Analysis

Compliance Certifications:
WRAP Platinum Certified
SLCP
ISO 9000:2015 & ISO 14001:2015
LABS
HIGG
GOTS
BSCI
OEKO TEX (Yarn and Fabric)

SUSTAINABILITY - ZLD

- To retain an eco friendly nature, installation of reverse osmosis plant for water treatment have been undertaken with a capacity of **40 Lakh litres/day,** by which the status of **"Zero" effluent discharge** unit have been achieved.
- We recycle and **reuse 100% of the water** used for dyeing with advanced ZLD methods.
- The ZLD treatment method that includes **ultrafiltration, reverse osmosis, evaporation, crystallization,** and **fractional electrode-ionization.**

SUSTAINABILITY
WIND AND SOLAR ENERGY

- We generate **2.5 times more** green power than we consume.
- RCG has installed **28 windmills** from Suzlon, Gameza, Regen, Negmicron, of total **48mw capacity** taking care of the entire power requirements of the group.
- RCG also has installed Solar power panels with **capacity of 22mw.**
- By generating this green power RCG is saving gallons of fuel and metric tonnes of Coal for the nation, with the equivalent avoidance of harmful carbon emission into the Biosphere.

CORPORATE SOCIAL RESPONSIBILITY

- Royal Classic Group has always focused on preserving the environment in any way possible and minimize the company's carbon footprint as well.
- An NGO started by RCG - Vetry, aims to fight back against climate change and deforestation by planting more trees.
- We have planted **12.5 Lakh trees** in the last 7 years through our NGO - Verty in and around Tirupur.
- We repaved dry stone packed bands across the Andipalayam lake length of **2.7 km** which ensures lifetime protection of the earth band.
- We also help our local areas and schools to give a better and brighter future to the next generations. In 2009, **24 Class rooms are built** along with a Toilet Complex for Iduvampalayam Panchayat school with compound **wall for 10 Acres.**

THANK YOU